



BRAAI WITH DRUM

BRAAI FRAME

ASSEMBLY GUIDE

Parts List			
ITEM	QTY	PART NUMBER	LENGTH
1	16	G1 CONNECTION	
2	2	G2 CONNECTION	
3	2	G3 CONNECTION	
4	2	PIPE - 250	250 mm
5	7	PIPE - 540	540 mm
6	4	PIPE - 800	800 mm
7	5	PIPE - 860	860 mm
8	1	200litre Drum	
9	2	ezi castor3	
IF IN DOUBT ASK		WOODEN SLAT	
ALL DIMENSIONS ARE IN MILLIMETRES			
DRAWING TO SABS 0111			
TOLERANCES TO SABS ISO 286, UNLESS OTHERWISE STATED.			
WELDING SYMBOLS TO SABS ISO 2553			
REMOVE ALL BURRS AND SHARP EDGES.			
ALL SURFACES TO BE MACHINED UNLESS OTHERWISE SPECIFIED (Ra)			
MACH. TOL.		X ± 0.5	1.6 /
X-X		± 0.2	
X XX		± 0.1	
ALL FLAME CUTS		± 1.5	
EDGE FINISH		 +0.4	 +0.4
DO NOT USE FOR MANUFACTURE OR INSPECTION UNLESS STAMPED WITH THE RELEASED FOR MANUFACTURE STAMP. ALWAYS REFER TO THE LATEST REVISION.			
DATE	REV	S. KENT	DATE
CUSTOMER	PROJECT	EZI RACKING CATALOGUE PRODUCTS	
TITLE BRAAI STAND			
DRAWING NUMBER: 2009/08/11			
DWG NUMBER BRAAI STAND			
SCALE NTS			
SIZE ISO A3			
SHEET 1/1			
REV 0			